



SWCNT NanoCompass for Next-Generation Magnetometry

presented by

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SAMPE 2007
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Outline

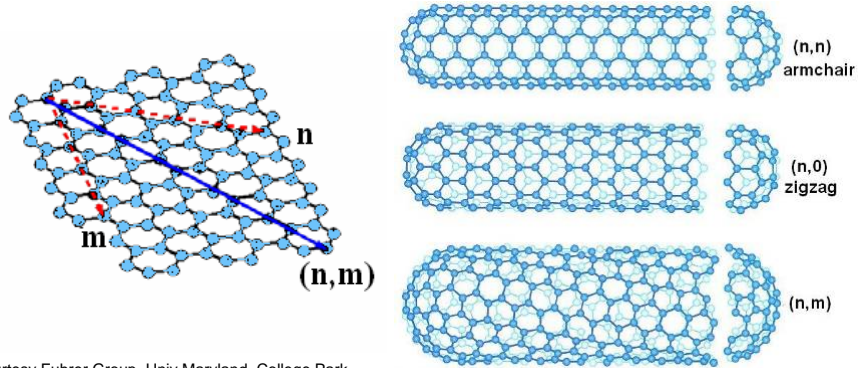
- Background (carbon nanotubes)
- Magnetometer applications
- Technological motivation
- NanoCompass design and fabrication
- SWCNTs as a suitable material for magnetometry
- NanoCompass prototypes
- Conclusions and future work

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Carbon Nanotubes (CNTs)



- Characterized by chirality, diameter



Courtesy Fuhrer Group, Univ Maryland, College Park

Courtesy Smalley Group, Rice Univ.

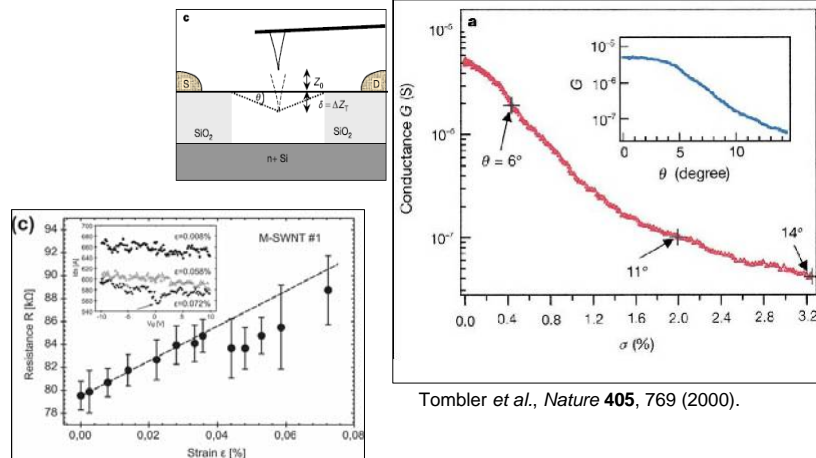
Metallic SWCNT:
 $n - m = 3 \times \text{integer}$

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CNT Strain Sensor



- Modulation of conductance by mechanical deformation



Tombler *et al.*, *Nature* **405**, 769 (2000).

C. Stampfer *et al.*, *Nano Lett.* **6**, 233 (2006).

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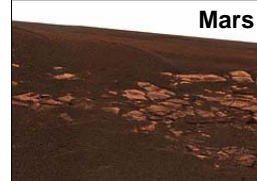
Magnetometer Applications



- **Spaceflight Applications**
 - Magnetospheric science
 - Spacecraft orientation
 - Planetary geomagnetism
 - Navigation
- **Terrestrial Applications**
 - Military and homeland security
 - Oil, gas, and nuclear industries
 - Health care diagnostics
 - Current sensors/probes for electronics
 - MICR readers and RFID tags
 - Calibration of laboratory field sources
 - Ore analysis



ST5



Mars

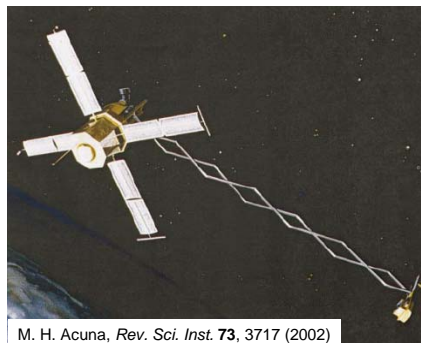


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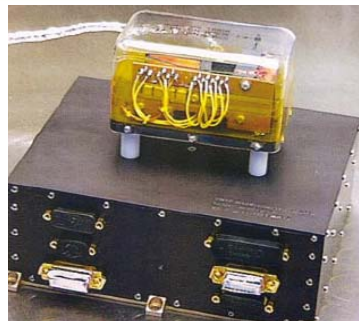
Technological Motivation



- Fluxgate magnetometer is ubiquitous in spaceflight:
 - High sensitivity (nanoTesla)
 - Low noise



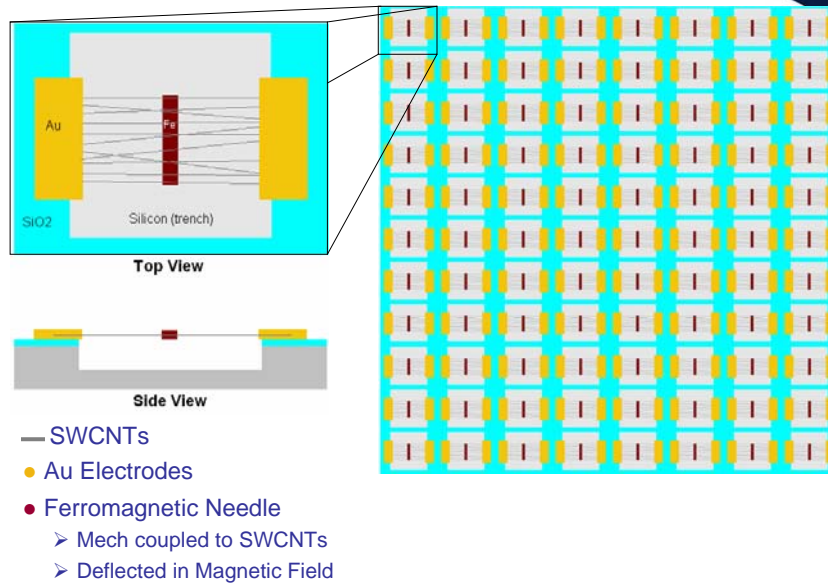
M. H. Acuna, *Rev. Sci. Instr.* **73**, 3717 (2002)



- Limitations
 - cm-scale resolution
 - Limited materials supply
 - Boom-mounted → low mass is beneficial

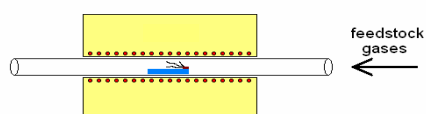
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NanoCompass Design



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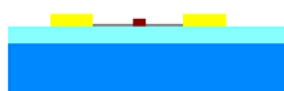
NanoCompass Fabrication



Step 1: Grow SWCNTs by catalyst-assisted CVD growth



Step 2: Pattern/deposit Au electrodes



Step 3: Pattern/deposit Cr/Fe/Cr needle



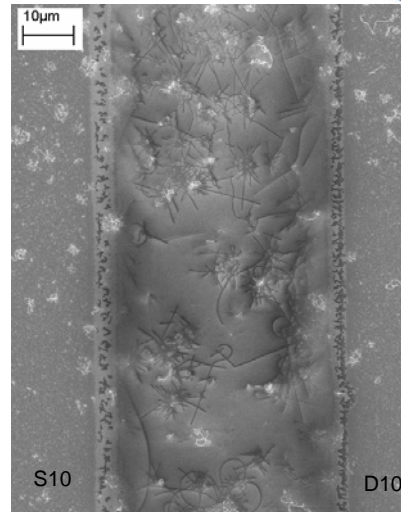
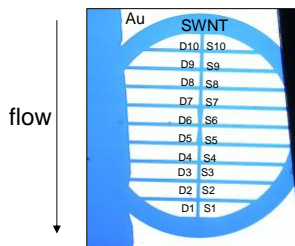
Step 4: Pattern/etch trench in SiO₂/Si to release

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Precursor Device: Bound to Substrate

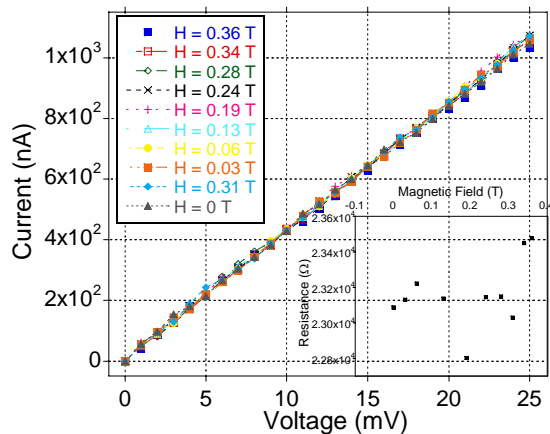


- Catalyst = $\text{Fe}(\text{NO}_3)_3$
- $T_G = 850^\circ\text{C}$
- Cr/Au electrodes



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Magnetic Field Measurements



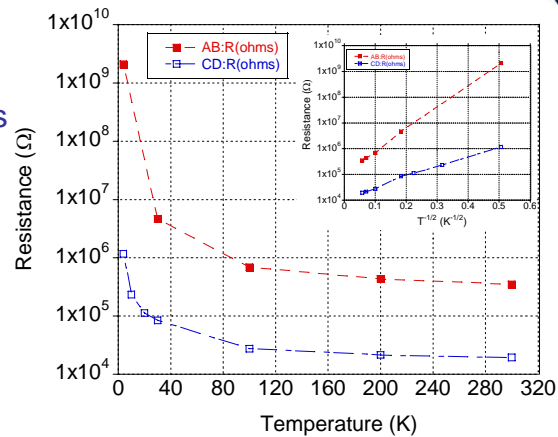
- SWCNT resistance insensitive to low magnetic field
 - Fe catalyst oxidized, well spaced
- Magnetometer operation: Strain mechanism will dominate

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Temperature Dependence

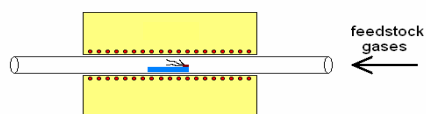


- Strong low-T dependence
- Barrier(s) present
 - Inter-tube junctions
 - Electrodes
- Stable operation
 - $T > 100$ K
 - Minimal thermal control required



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NanoCompass Fabrication



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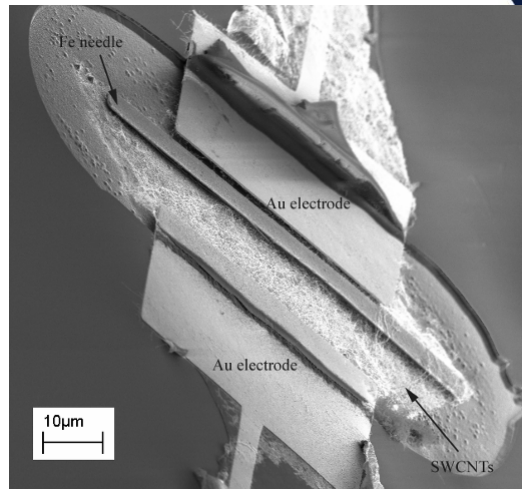
Step 4: Pattern/etch trench in SiO_2/Si to release

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NanoCompass Prototype 1

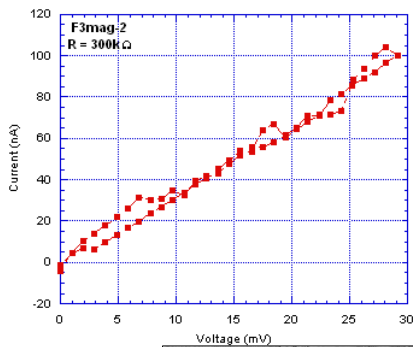


- Materials withstand fabrication process
- Next steps:
 - Reduce electrode spacing
 - Reduce needle width
 - Increase trench depth

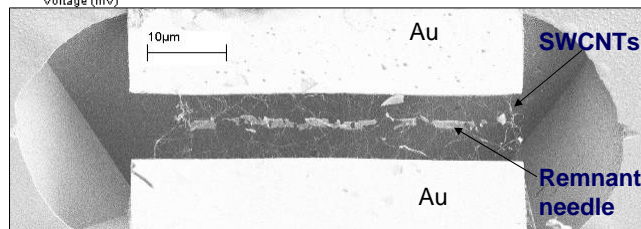


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NanoCompass Prototype 2



- SWCNT device electrically intact
- During magnetic field testing, continuity lost
- Next prototype in process



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Future Work/Partnership Opportunities



- Magnetometer prototype fabrication complete
 - Materials are compatible with processing
 - Next prototype under development
- Technology transfer
 - Can be licensed for commercial applications
 - <http://ipp.gsfc.nasa.gov/ft-tech-NanoCompass.html>
- Collaborators for systems-level component and packaging
 - Compact, low-power electronic instruments (e.g., power supply, lock-in amplifier)
 - Robust packaging approaches
 - Microfabrication of hard magnets

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Acknowledgements



This work was supported by the GSFC Director's Discretionary Fund and the Exploration Systems Mission Directorate (ESMD) Faculty-Student Summer Internship Program

- | | |
|--|--|
| • Goddard Space Flight Center | • ESMD Internship Program |
| – Rachael Ramirez (Materials Engineering Branch) | • <i>Brigham Young University</i> |
| – Peter Wasilewski (Astrochemistry Laboratory) | – Prof. David Allred |
| – Gunther Kletetschka (Catholic University of America) | – Prof. Richard Vanfleet |
| | – Johnathan Goodsell |
| | – Jonathon Brame |
| | • <i>Fisk University</i> |
| | – Melissa Harrison |

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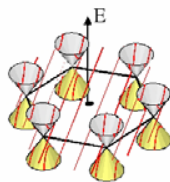
Electronic Properties: CNTs



- Metallic or Semiconducting

Radial Boundary Conditions

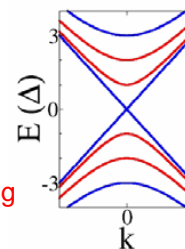
→ Wavevector quantization



Discrete Bands

❖ Metallic

❖ Semiconducting



Difficult to control → trend towards CNT network devices

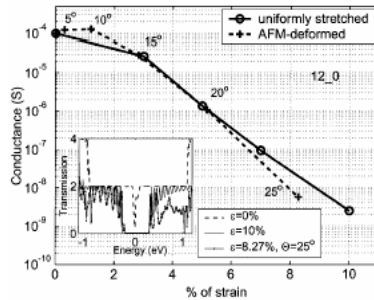
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CNT versus Silicon



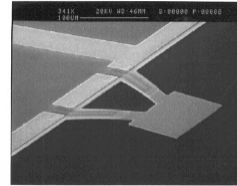
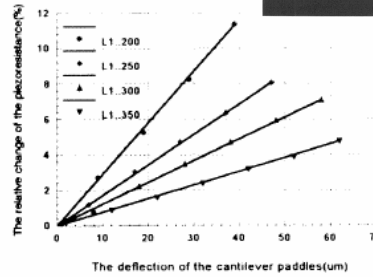
CNTs

$\Delta \sim 4$ orders of magnitude
for $\theta \sim 25^\circ$



Maiti *et al.*, PRL (2002)

Y. Su *et al.*, *J. Micromech. Microeng.* (1996)



Silicon piezoresistors
 $\Delta \sim 12\%$ for $\theta \sim 30^\circ$

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Projected Specifications



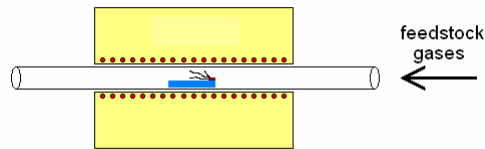
	NanoCompass (estimated)	UCLA fluxgate (ST5)
Max Op Temp	$\sim 450^\circ\text{C}$	100°C
Sensor Dimensions	$10^{-5}\text{ cm} \times 10^{-5}\text{ cm}$ on Si (scalable)	4 cm x 4 cm x 6 cm
Sensor [Array] Mass	1 g	75 g
Sensor Op Power	$10^{-3} - 10^{-2}\text{ mW}$	50 mW

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Vapor-Liquid-Solid Growth



- Feedstock gas → liquid alloy → solid nanostructure



SWCNTs:

- Catalyst = $\text{Fe}(\text{NO}_3)_3:\text{IPA}$
- Feedstock = CH_4 and C_2H_4
- $T_G = 850^\circ\text{C}$
- Catalyst = thin film Fe
- Feedstock = CH_4 and C_2H_4
- $T_G = 950^\circ\text{C}$

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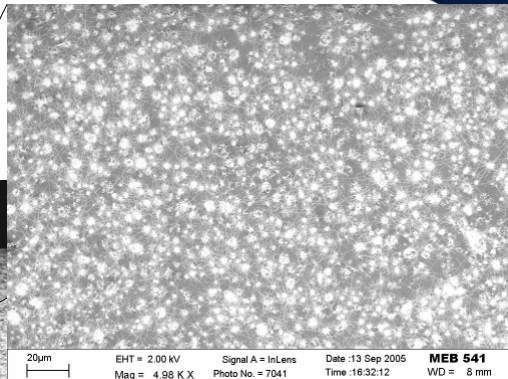
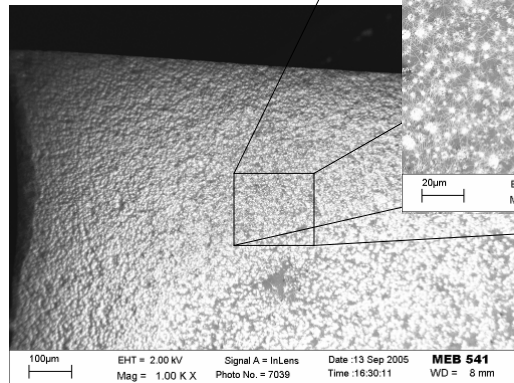
$\text{Fe}(\text{NO}_3)_3$ Catalyst



Dip substrate:

1. $\sim 1\mu\text{g/mL}$ $\text{Fe}(\text{NO}_3)_3:\text{IPA}$, 60s
2. Hexanes, 60s

flow



$T_G = 850^\circ\text{C}$, 5 minutes

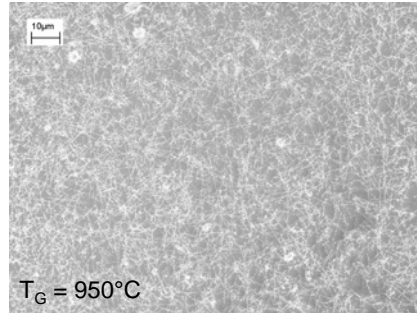
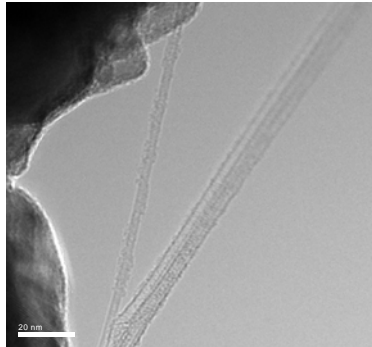
Bright regions are catalyst agglomerates

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Thin Film Fe Catalyst



- High density
- Improved cleanliness



- TEM studies show
 - SWCNTs
 - MWCNTs
 - bundles